



UNIVERSAL SHANK JIG SAW BLADES

**U-SHANK BLADES FIT JIG SAW 6256-6
AND OTHER POPULAR BRANDS**



	CATALOG NUMBER	QUANTITY PER PKG.	BLADE MATERIAL*	TEETH PER INCH	TOOTH TYPE	LENGTH (INCHES)	WIDTH (INCHES)	RECOMMENDED USE
GENERAL PURPOSE								
	48-42-2300	5	Bi-Metal	6	Milled & Set	4	9/32	Fast cutting, nail embedded wood
	48-42-2310	5	Bi-Metal	10	Milled & Set	4	9/32	Fast cutting, nail embedded wood
	48-42-2390	5	Bi-Metal	12	Milled, Wavy Set	2-3/4	3/16	Scroll cutting in wood & metal
	48-42-0200	5	High Carbon Steel	6	Milled & Set	4	9/32	Very fast rough cutting, wood
	48-42-0220	5	High Carbon Steel	8	Milled & Set	4	9/32	Fast straight cutting, wood
WOOD CUTTING								
	48-42-2302	5	Bi-Metal	6	Taper Ground	4	9/32	Very fast clean cutting
	48-42-2311	5	Bi-Metal	10	Taper Ground	4	9/32	Fast clean cutting
	48-42-2385	5	Bi-Metal	20	Taper Ground	2-3/4	3/16	Scroll cutting in wood & laminates
	48-42-0421	5	High Carbon Steel	6	Ground & Set	4	9/32	Very fast rough cutting
	48-42-0500	5	High Carbon Steel	6	Taper Ground	4	9/32	Very fast clean cutting
	48-42-0512	5	High Carbon Steel	6	Ground & Set	3-5/8	7/32	Very fast, rough curve cutting
	48-42-0240	5	High Carbon Steel	8	Taper Ground	3-1/8	7/32	Clean cutting
	48-42-0540	5	High Carbon Steel	10	Taper Ground	3-5/8	9/32	Straight clean cutting
	48-42-0640	5	High Carbon Steel	10	Taper Ground	4	9/32	Reverse tooth, no top splinters
	48-42-0650	5	High Carbon Steel	12	Milled, Wavy Set	2-3/4	5/32	Clean scroll cutting
	48-42-4302	2	Bi-Metal	6	Taper Ground	4	9/32	Very fast clean cutting
	48-42-4305	2	Bi-Metal	6	Ground & Set	3-1/8	9/32	Very fast clean cutting
	48-42-4306	2	Bi-Metal	6	Milled & Set	3-1/8	9/32	Very fast cutting
	48-42-4311	2	Bi-Metal	10	Taper Ground	4	9/32	Fast clean cutting
	48-42-4316	2	Bi-Metal	10	Milled & Set	3-5/8	3/16	Narrow width for clean scroll cutting
	48-42-4317	2	Bi-Metal	10	Ground & Set	3-5/8	9/32	Fast clean cutting
METAL CUTTING								
	48-42-0850	5	Bi-Metal	8	Milled & Set	4	9/32	Aluminum, non-ferrous metals
	48-42-2190	5	Bi-Metal	14	Milled, Wavy Set	3-5/8	9/32	Thick metal over 1/4 inch thick
	48-42-2192	5	Bi-Metal	14	Milled, Raker Set	5	9/32	Thick metal, tubing, etc.
	48-42-2120	5	Bi-Metal	18	Milled, Wavy Set	2-3/4	9/32	Metal over 1/8 inch thick
	48-42-2160	5	Bi-Metal	24	Milled, Wavy Set	2-3/4	9/32	Metal under 1/8 inch thick
	48-42-2166	5	Bi-Metal	24	Milled, Wavy Set	3-5/8	9/32	Thin metal under 1/8 inch thick
	48-42-0101	5	High Speed Steel	14	Milled, Raker Set	2-3/4	9/32	Metal over 1/4 inch thick
	48-42-0120	5	High Speed Steel	18	Milled, Wavy Set	2-3/4	9/32	Metal over 1/8 inch thick
	48-42-0140	5	High Speed Steel	24	Milled, Wavy Set	2-3/4	9/32	Metal under 1/8 inch thick
SPECIAL APPLICATION								
	48-42-0700	5	High Carbon Steel	Knife	—	3-5/8	9/32	Rubber & foam materials
	48-42-0801	5	Carbide-Tipped	Grit	—	2-3/4	5/16	Ceramics, tile

* **Bi-Metal** = Super-tough bonded alloy steel for long life and faster cuts. **High Carbon Steel** = tough durable carbon alloy blade for multi-purpose uses. **High Speed Steel** = general purpose blade.

◆ = Available in 1000 pack quantities. See your MILWAUKEE distributor or representative for further information.

5 PACK "U" SHANK BLADE ASSORTMENT

- 49-22-1168 Includes blades:.....48-42-2120Metal Cutting
 48-42-2160Metal Cutting
 48-42-2190Metal Cutting
 48-42-2300General Purpose
 48-42-2310General Purpose

